

FIG. 1

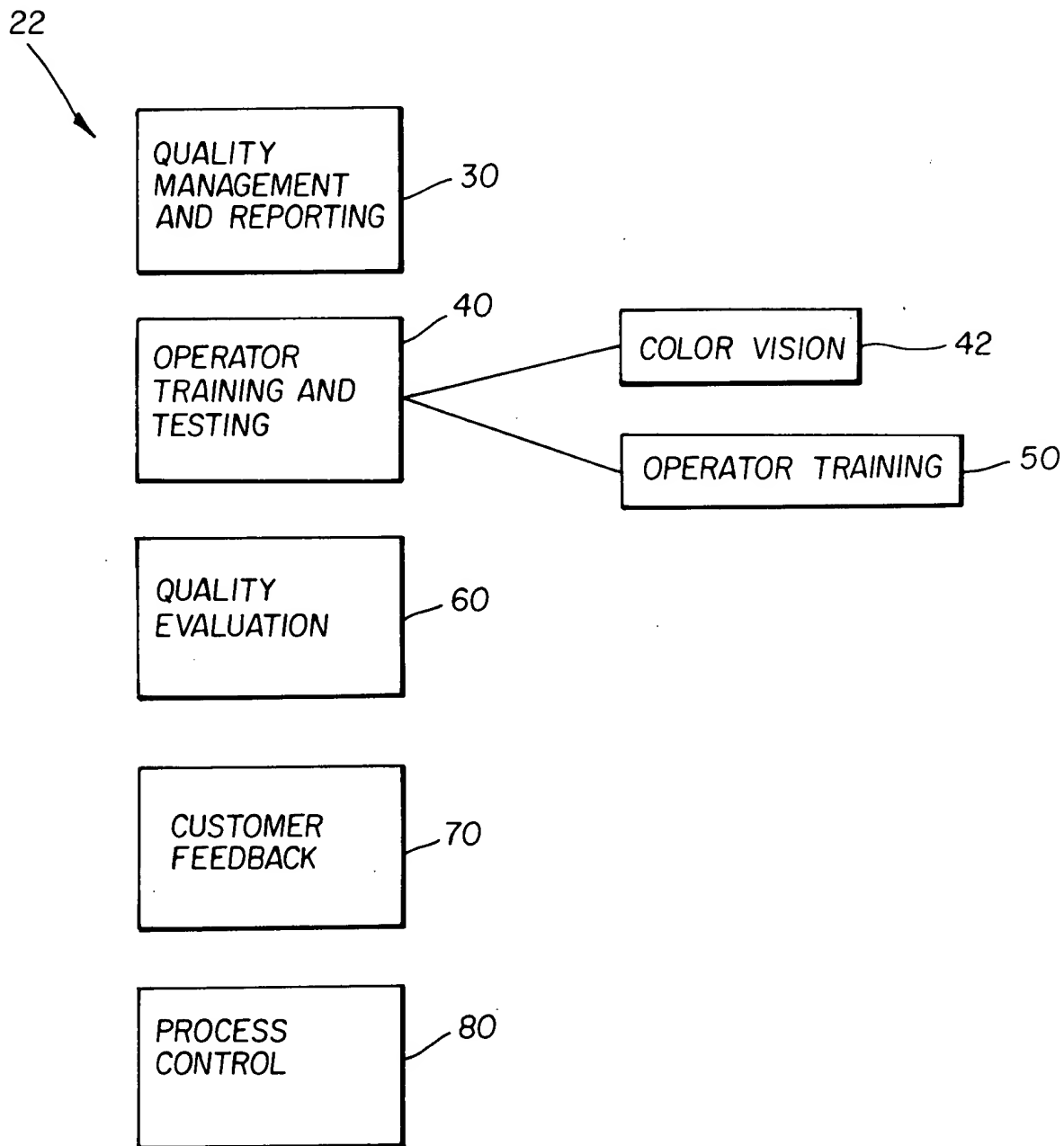


FIG. 2



26

QUALITY
EVALUATION
DATABASE 100

OPERATOR
TRAINING AND
TESTING
DATABASE 110

CUSTOMER
FEEDBACK
DATABASE 120

PROCESS CONTROL
RESULTS
DATABASE 130

FIG. 3

40

42

COLOR VISION
MODULE

50

OPERATOR TRAINING
AND TESTING MODULE

FIG. 5

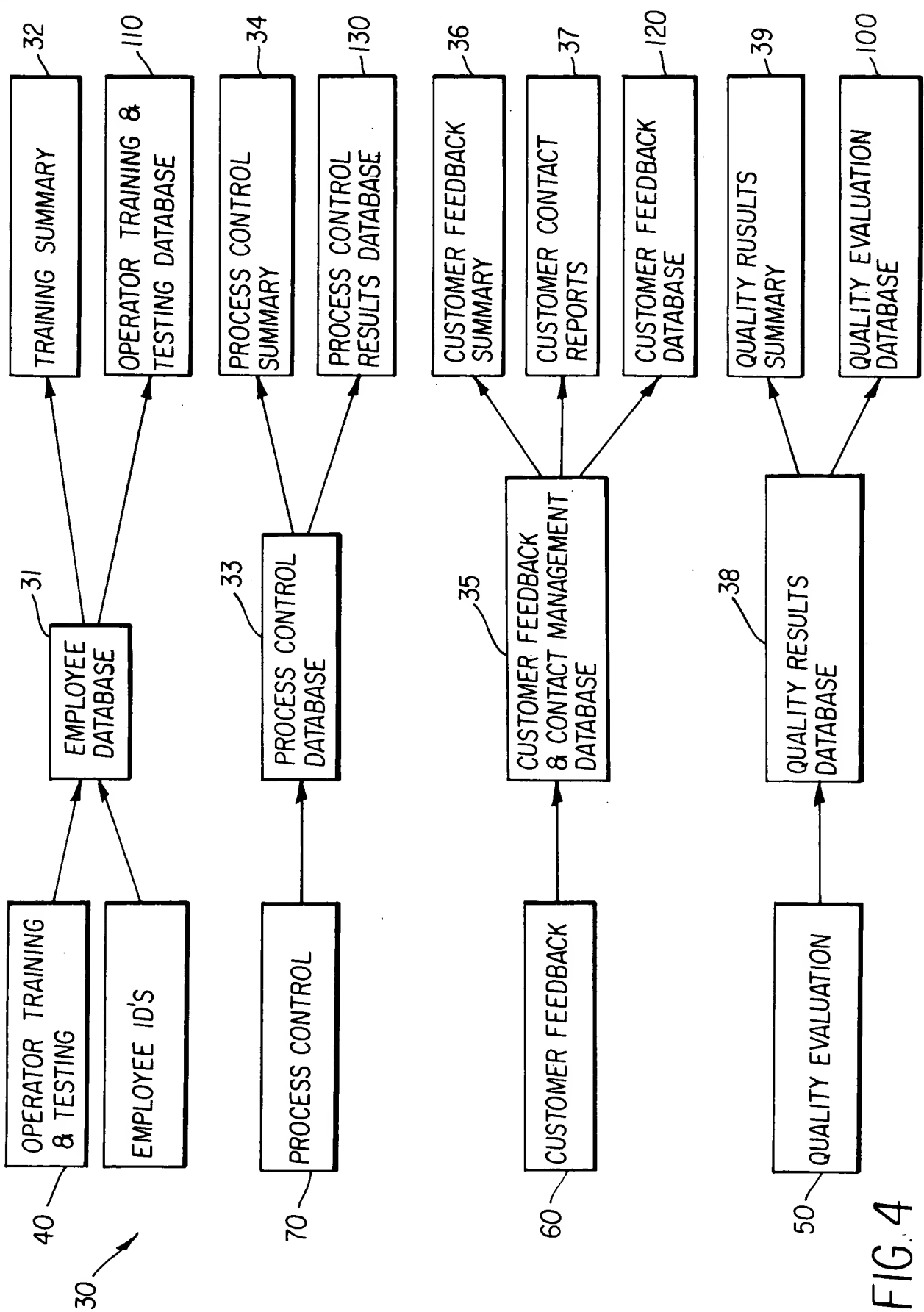


FIG. 4

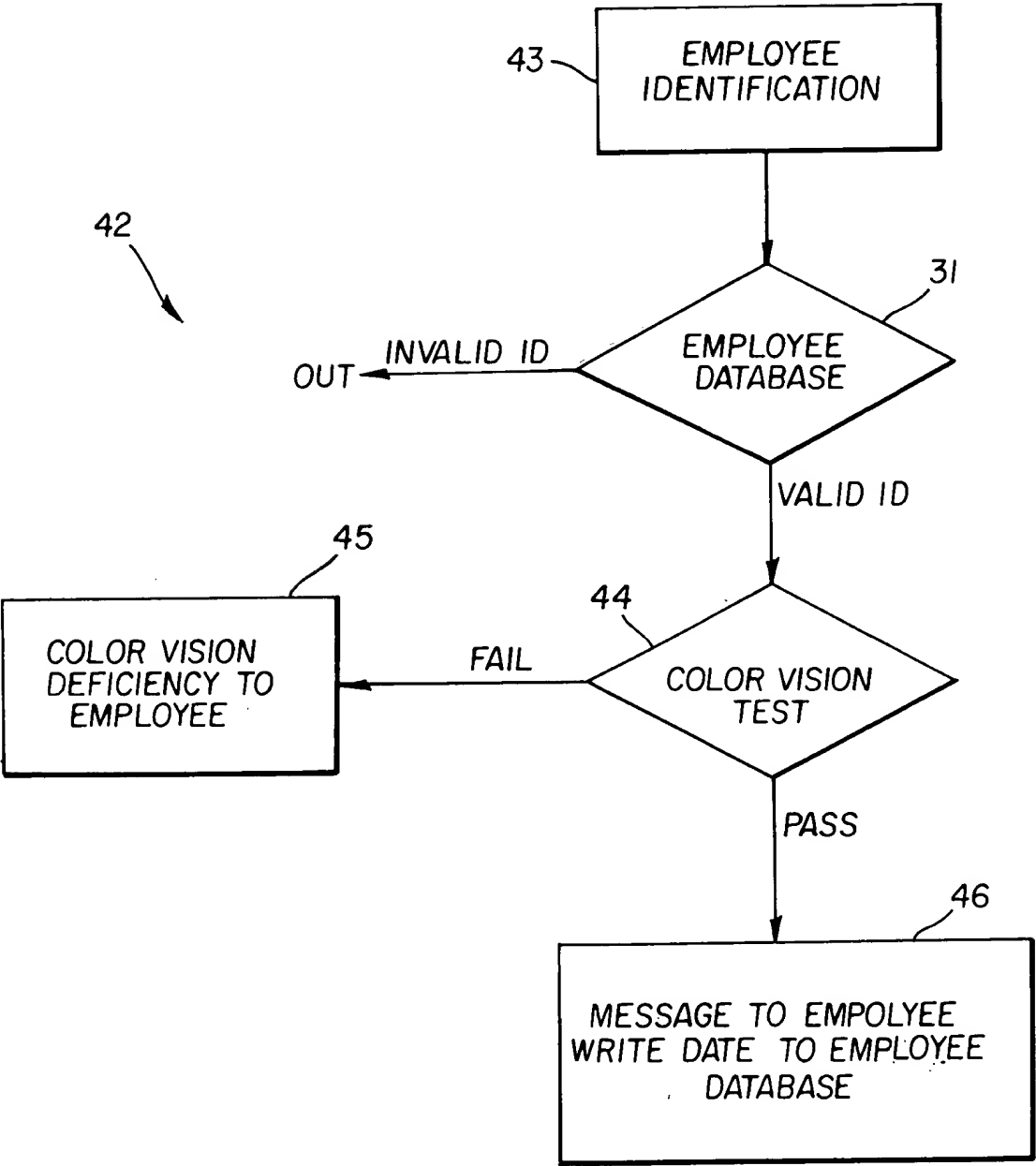


FIG. 6

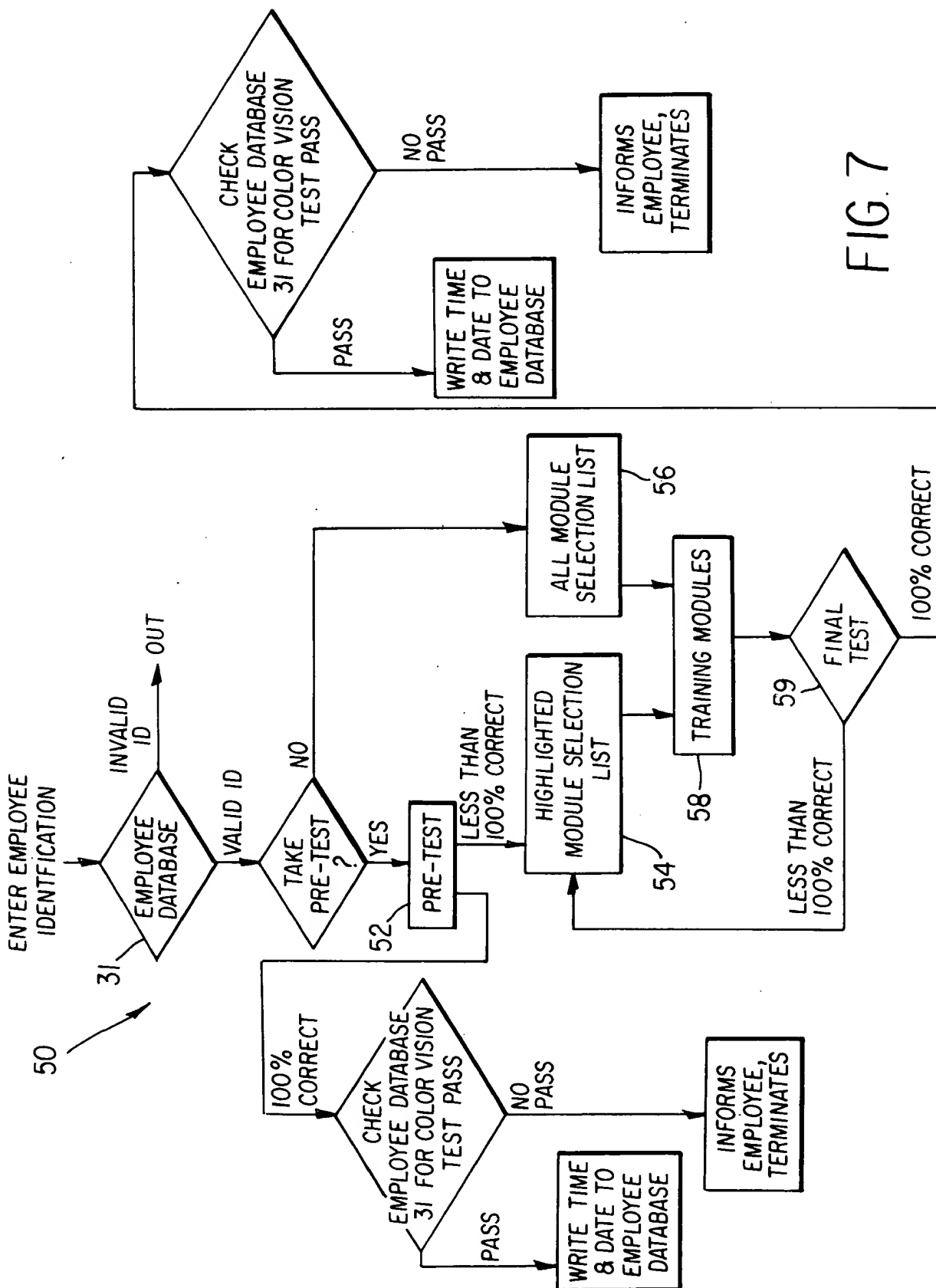
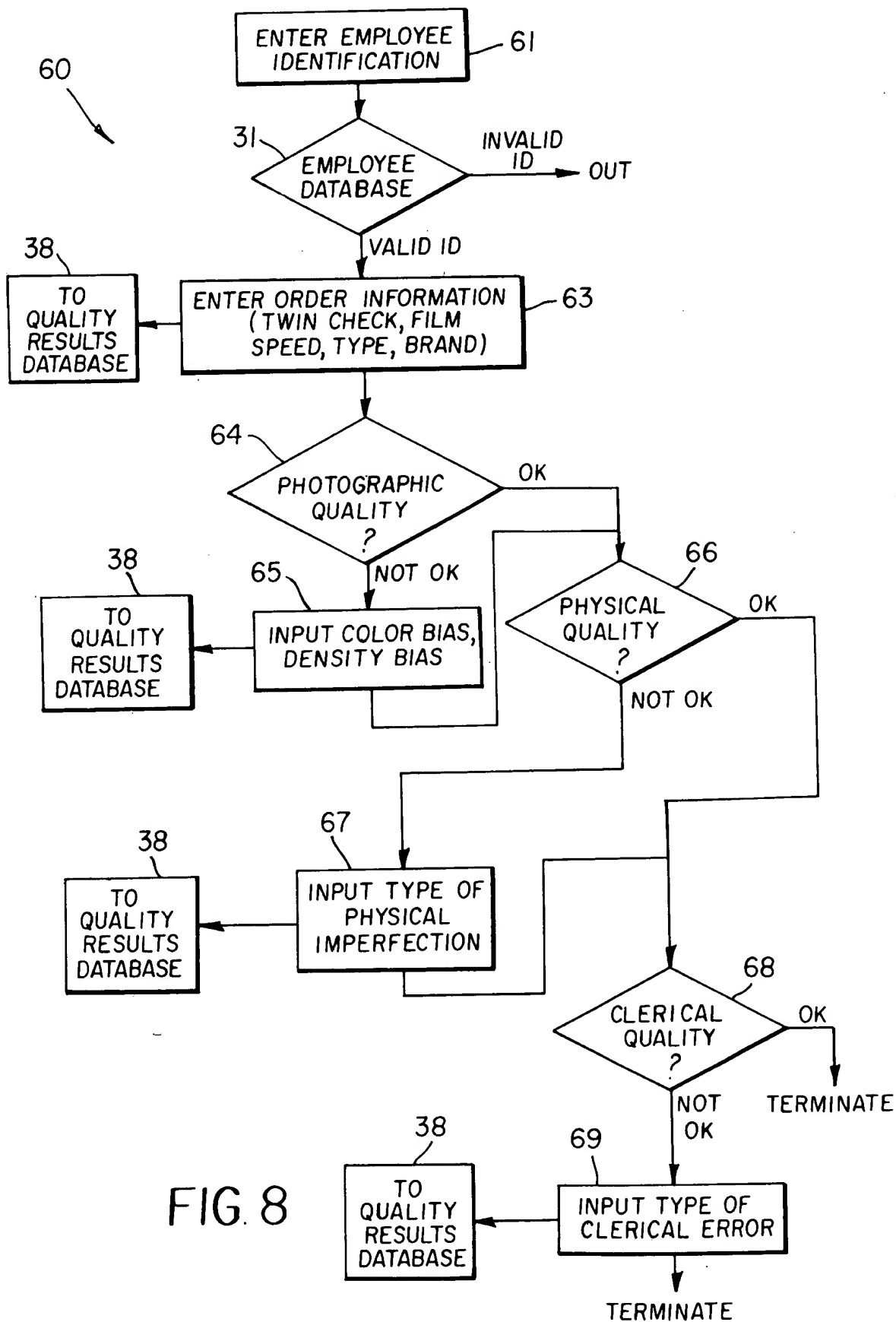


FIG. 7



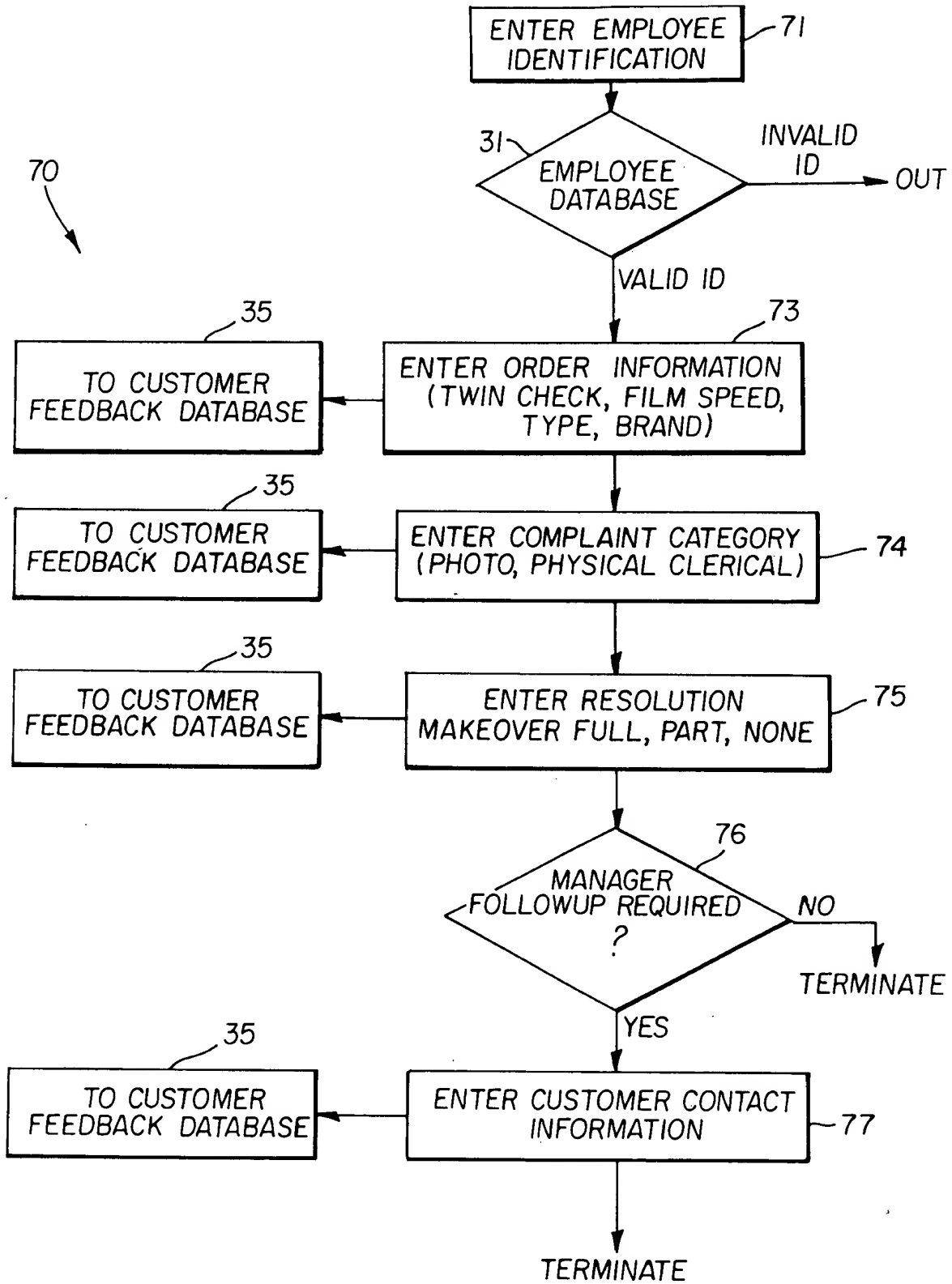


FIG. 9

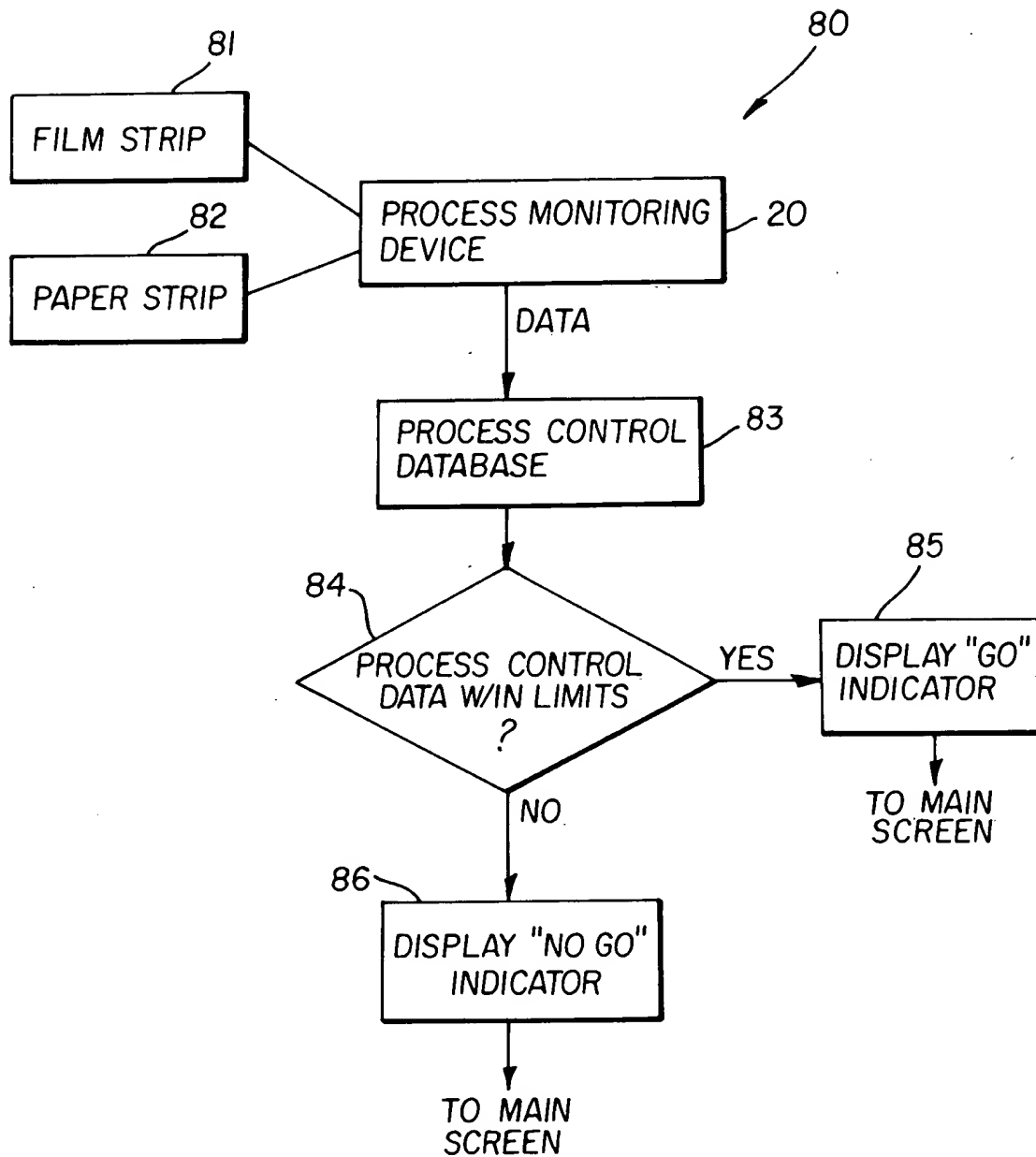


FIG. 10

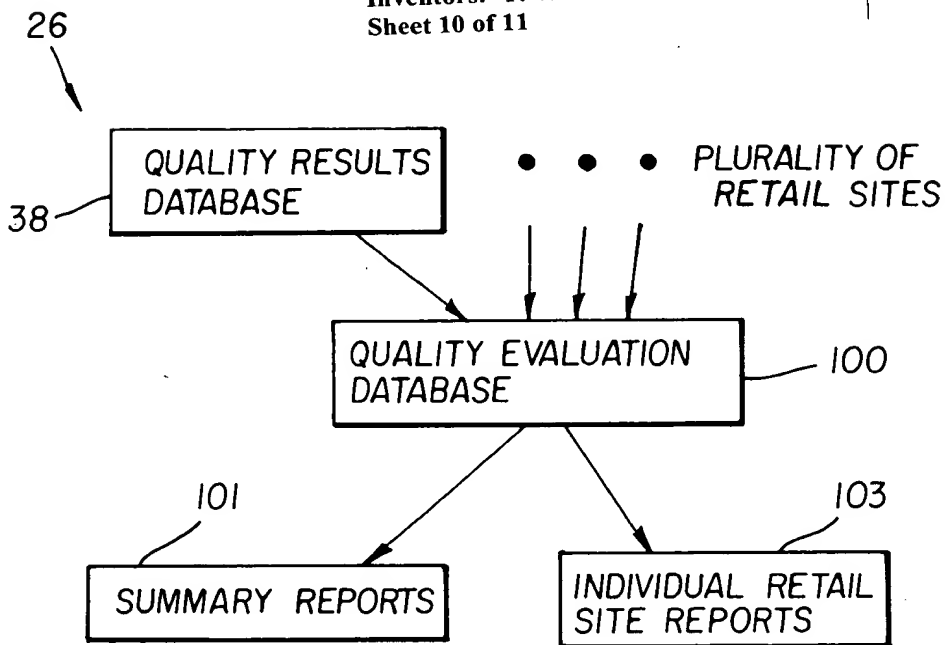


FIG. 11

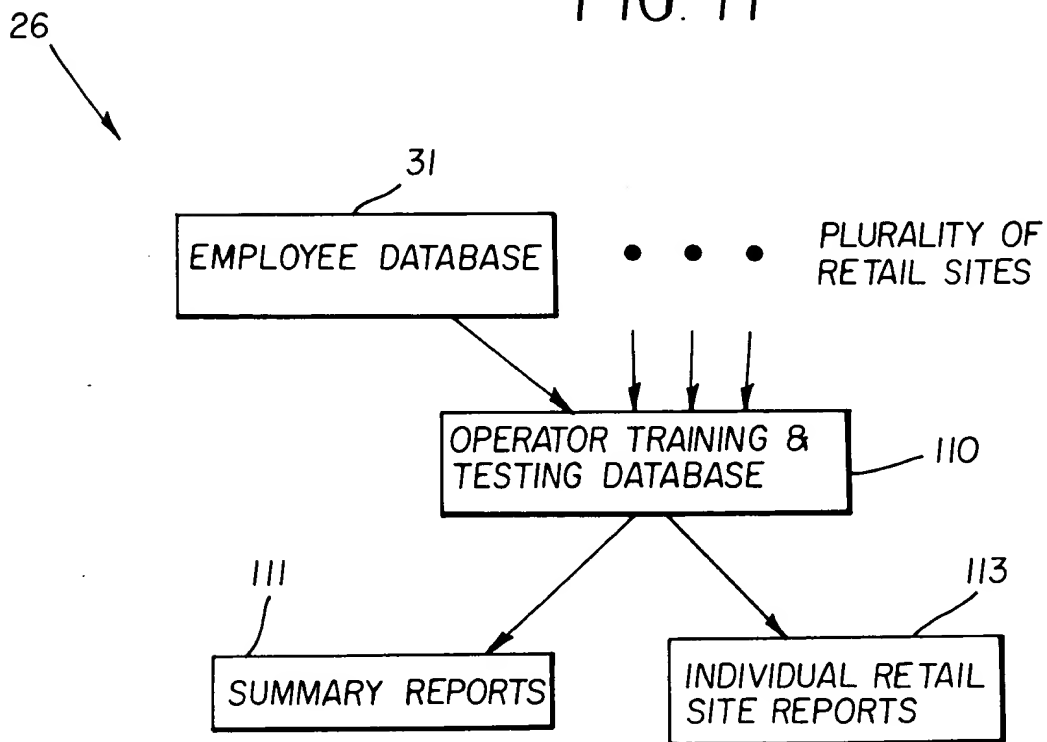


FIG. 12

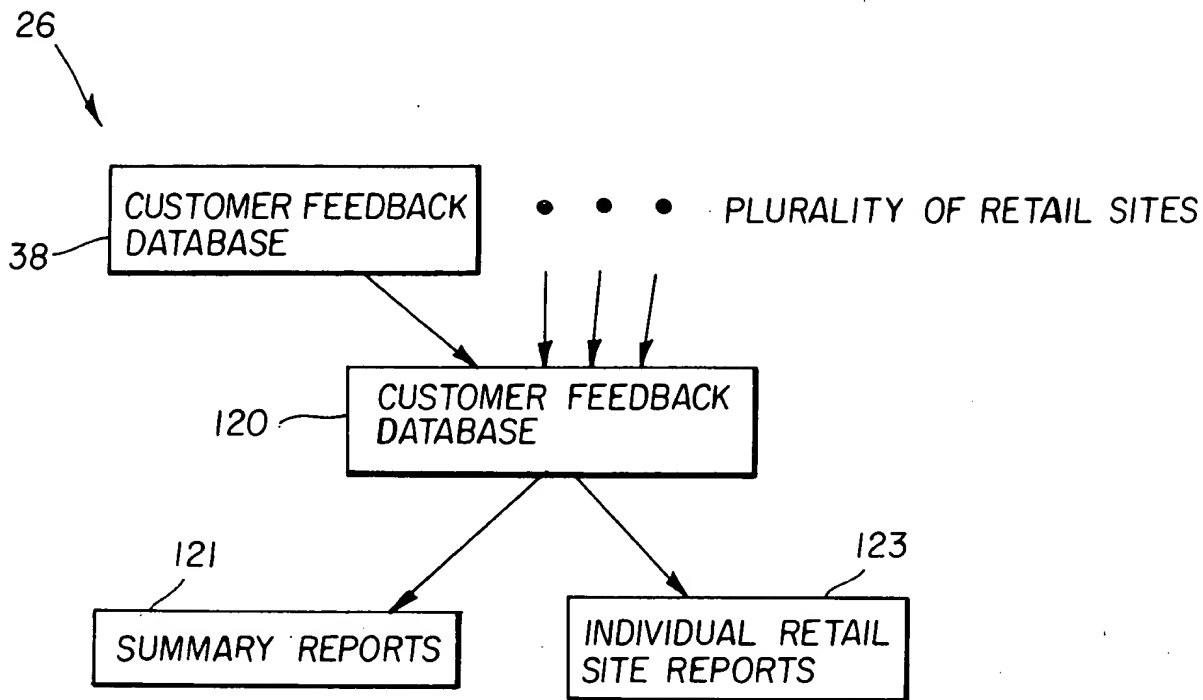


FIG. 13

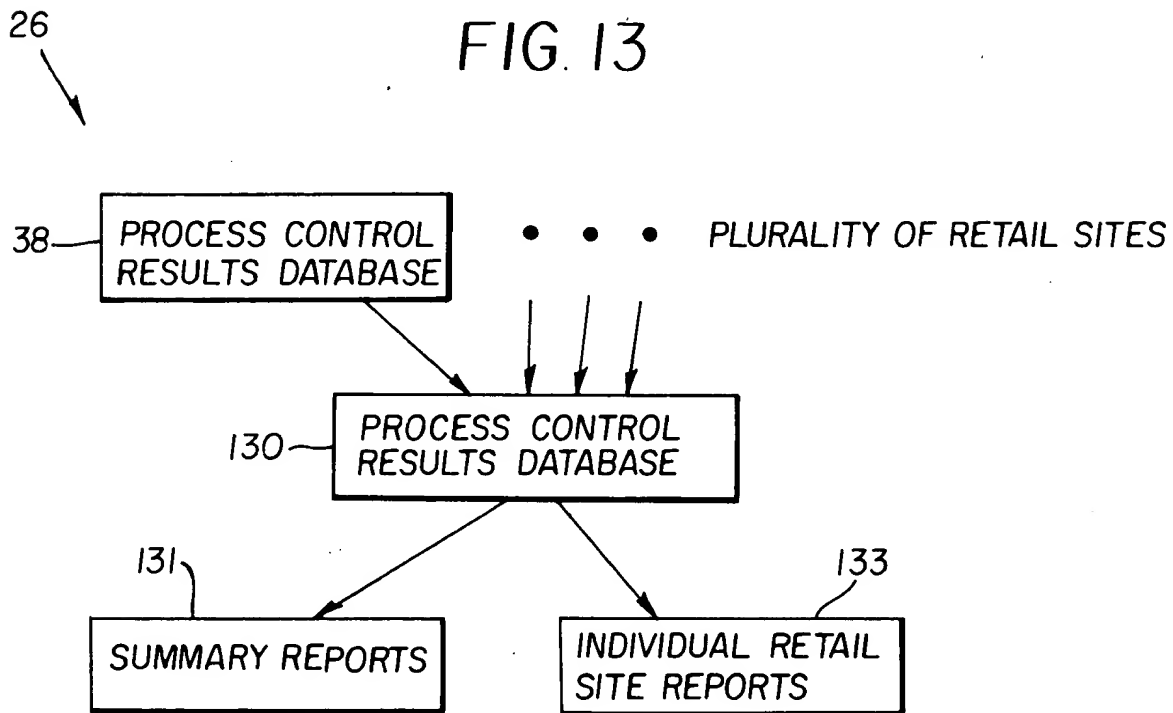


FIG. 14